


IT.	DESCRIPTION	MATERIAL
1	BODY	ASTM A216 GR. WCB
2	SEAT RING	ASTM A105 + STELLITE
3	WEDGE	ASTM A216 WCB/13CR
4	BONNET STUD	ASTM A193 GR. B7
5	BONNET NUT	ASTM A194 GR. 2H
6	GASKET	316 + GRAPHITE
7	BONNET	ASTM A216 GR. WCB
8	BACK SEAT BUSHING	ASTM A182 GR. F6a
9	PACKING	GRAPHITE
10	STEM	ASTM A182 GR. F6a
11	YOKE	ASTM A216 GR. WCB
12	YOKE SLEEVE	ASTM A439 GR D2
13	GEAR OPERATION	
14	YOKE SLEEVE NUT	ASTM A105
15	EYE BOLT NUT	ASTM A194 GR. 2H
16	GLAND FLANGE	ASTM A216 GR. WCB
17	GLAND EYE BOLT	ASTM A197 GR. B7
18	PACKING GLAND	ASTM A182 GR. F6a
19	LANTERN RING	ASTM A182 GR F6a

SIZE	L	N	W	H	End Flange					
					D	Bolt Hole			g	b
						K	No.	d		
20"	39.0	19	23.62	92.13	30.5	27	24	1.38	23	2.5
500mm	991	483	600	2340	775	686	24	35	584	64

STANDARDS	
Design	API 600, ANSI B 16.34
Pressure - Temp. Rating	ANSI B 16.34
Face to Face Dimension	ANSI B16.10
Connection	ANSI B16.5
Test & Inspection	API 598

CUSTOMER:
P.O. NUMBER:
TAG NUMBER:
JOB NUMBER:
BB/TRIM: A216 GR. WCB / 13 CR.



BONNEY FORGE

U.S. ROUTE 522 SOUTH
P.O. BOX 330
MOUNT UNION, PA 17066



ISO 9001
Certificate Number: 30116

**WEDGE GATE VALVE
CAST STEEL BOLTED BONNET
ANSI CLASS 300 SIZE 20"**

REV	DESCRIPTION	DATE	BY	DR.	DATE	DRAWING NO.	REV.
	REVISIONS			BSG	3-13-00	3-11-RF	
				GLW	SCALE NONE		0